

Work Order ID 62915 ✓

October 13, 2010 12:33:48 PM



Page 1

Item ID: D206-746-011 ✓

Accept



Setup Start



Revision ID:

Item Name: Shroud Airflow Heater System

Stop



Start Date: 10/13/10 Start Qty: 1.00



Cust Item ID:

Required Date: 10/20/10 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

[Signature]

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D206-746

Rev A

100

0.00



DC

DOCUMENT CONTROL

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D206-746-011

CHG003

[Signature]

HJ for BG 10-10-13

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

C. 10/14/13

120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

10-10-19
all parts in packing Bag

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Item ID: D206-746-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Shroud Airflow Heater System

Start Date: 10/13/10 Start Qty: 1.00



Cust Item ID:

Required Date: 10/20/10 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-746-011								
	Location: _____								
	PPP rev: <u>C</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

Per 10/19

10/10/19

MF 10-10-19

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Work Order ID: 62915

Parent Item: D206-746-011

Parent Item Name: Shroud Airflow Heater System






Start Date: 10/13/10

Required Date: 10/20/10

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP rev.A 06.03.23 new issue EC
IPP rev.B 06.04.26 updated pick list EC
IPP Rev:C 06-05-24 Per Rev A JLM
IPP rev D 08.11.18 CHG 003 EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
<i>F</i> D206-746-041 <i>1chp001</i>  Rear Passenger Overhead Modification		Manufactured	No			110	Each	0.0000	1	1			
<i>F</i> D206-746-043  Blower Motor Assembly		Manufactured	No			110	Each	1.0000	1	1			
<div> <div>Location</div> <div>ST162</div> <div>45053</div> </div> <div> <div>Loc Qty</div> <div>1</div> <div>1</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> </div>													
<i>F</i> D3467-041  Shroud Assembly		Manufactured	No			110	Each	4.0000	1	1			
<div> <div>Location</div> <div>ST157</div> <div>54214</div> <div>ST183</div> <div>34065</div> <div>44024</div> </div> <div> <div>Loc Qty</div> <div>1</div> <div>1</div> <div>3</div> <div>2</div> <div>1</div> </div> <div> <div>Loc Code</div> <div></div> <div></div> <div></div> <div></div> <div></div> </div>													
<i>F</i> D3468-17  Seal		Manufactured	No			110	Each	0.0000	2	2			
<i>F</i> D3468-33  Large Seal Strip		Manufactured	No			110	Each	0.0000	1	1			

62916

45053

74024

62917

62921

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Parent Item: D206-746-011

Parent Item Name: Shroud Airflow Heater System

Start Date: 10/13/10

Required Date: 10/20/10

Start Qty: 1.00

Required Qty: 1.00



D3468-5

Manufactured No

110

Each

0.0000

2

2

62922 ✓ 10/14/10
62917 ✓ 10/14/10



Seal Strip

D3469-041

Manufactured No

110

Each

4.0000

1

1

Shut-off Valve Assembly

Location

Loc Qty

Loc Code

ST159

4

36937

4

36937-



D3471-5

Manufactured No

110

Each

1.0000

1

1

Stiffener

Location

Loc Qty

Loc Code

ST061

1

53586

1

53586-



D3475-041

Manufactured No

110

Each

0.0000

1

1

Dump Outlet



D3475-5

Manufactured No

110

Each

3.0000

1

1

Screen

Location

Loc Qty

Loc Code

ST062

3

44623

3

44623



D3475-7

Manufactured No

110

Each

2.0000

1

1

Scoop Outlet

Location

Loc Qty

Loc Code

ST062

2

30470

2

30470-

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Parent Item: D206-746-011

Parent Item Name: Shroud Airflow Heater System

Start Date: 10/13/10

Required Date: 10/20/10

Start Qty: 1.00

Required Qty: 1.00



D3475-9

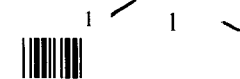
Dump Outlet

Manufactured No

110

Each

12.0000



Location

Loc Qty

Loc Code

ST062

12

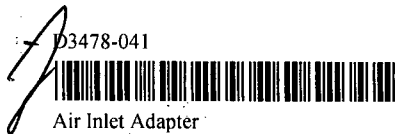
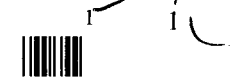
34395

12

110

Each

5.0000



D3478-041

Air Inlet Adapter

Manufactured No

Location

Loc Qty

Loc Code

ST157

5

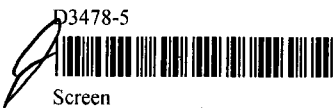
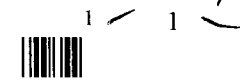
35453

5

110

Each

10.0000



D3478-5

Screen

Manufactured No

Location

Loc Qty

Loc Code

ST157

10

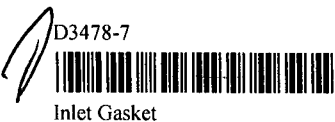
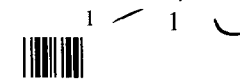
35264

10

110

Each

10.0000



D3478-7

Inlet Gasket

Manufactured No

Location

Loc Qty

Loc Code

ST063

10

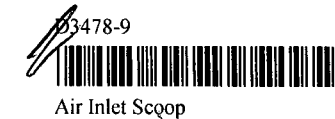
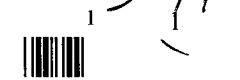
34401

10

110

Each

1.0000



D3478-9

Air Inlet Scoop

Manufactured No

Location

Loc Qty

Loc Code

ST063

1

32133

1



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Parent Item: D206-746-011


Parent Item Name: Shroud Airflow Heater System

Start Date: 10/13/10

Required Date: 10/20/10

Start Qty: 1.00

Required Qty: 1.00

P
D3481-041

Shut-off Valve Bracket

Manufactured No

110 Each

2.0000

(1) 1 ✓



CW

Location

Loc Qty

Loc Code

ST065

2

35164

2

110 Each

4.0000

(1) 35164 ✓



CW

P
D3482-1

Inlet Insulation Sock

Manufactured No

Location

Loc Qty

Loc Code

ST161

4

34383

4


110 Each

8.0000

(1) 34383 ✓



CW

P
D3482-11

Insulation Hose, 30"

Manufactured No

Location

Loc Qty

Loc Code

ST161

8

34384

8


110 Each

16.0000

(1) 34384 ✓



CW

P
D3482-13

Insulation Hose, 52"

Manufactured No

Location

Loc Qty

Loc Code

ST161

16

31262

9

34385

7


110 Each

6.0000

(1) 31262 ✓



CW

P
D3482-3

Outlet Insulation Sock

Manufactured No

Location

Loc Qty

Loc Code

ST161

6

34386

6

(1) 34386 ✓



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Work Order ID: 62915

Parent Item: D206-746-011

Parent Item Name: Shroud Airflow Heater System

Start Date: 10/13/10

Required Date: 10/20/10

Start Qty: 1.00

Required Qty: 1.00

D3482-5

Manufactured No

110

Each

6.0000



Insulation Hose, 20"



1

1

Location

Loc Qty

Loc Code

ST161

6

34387

6

110

Each

6.0000

D3482-7

Manufactured No



Insulation Hose, 36"



2

2

Location

Loc Qty

Loc Code

ST161

6

34388

6

110

Each

6.0000

D3482-9

Manufactured No



Insulation Hose, 48"



1

1

Location

Loc Qty

Loc Code

ST161

6

34389

6

110

Each

8.0000

D3483-1

Manufactured No



Red Label



1

1

Location

Loc Qty

Loc Code

ST065

8

37259

8

110

Each

8.0000

D3483-3

Manufactured No



Black Label



1

1

Location

Loc Qty

Loc Code

ST065

8

37260

8

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Work Order ID: 62915

Parent Item: D206-746-011

Parent Item Name: Shroud Airflow Heater System

Start Date: 10/13/10

Required Date: 10/20/10

Start Qty: 1.00

Required Qty: 1.00

D3483-5

Manufactured No

110 Each

8.0000

1 ✓ 1 ✓



Warning Label



[Handwritten signature]

Location

Loc Qty

Loc Code

ST065

8

37261

8

37261 ✓

Purchased No

110 Each

26.0000

4 ✓ 4 ✓

B1903



BLUE TERMINAL AMP



[Handwritten signature]

Location

Loc Qty

Loc Code

ST399

26

105542

10

105992

16

M1P5542 ✓

Purchased No

110 Each

243.0000

20 ✓ 20 ✓

AN3-3A



Bolt



[Handwritten signature]

Location

Loc Qty

Loc Code

ST350

243

113121

2

114615

1

115016

140

115621

100

M115016 ✓

Purchased No

110 Each

62.0000

3 ✓ 3 ✓

AN35



BOLT



[Handwritten signature] 10/14/10

Location

Loc Qty

Loc Code

ST350

62

100771

12

105978

50

M105971 ✓

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Work Order ID: 62915

Parent Item: D206-746-011

Parent Item Name: Shroud Airflow Heater System

Start Date: 10/13/10

Required Date: 10/20/10

Start Qty: 1.00

Required Qty: 1.00

AN960-10L NAS1149F0332P Purchased
Washer

No

110

Each

4,109.000

20 20

Location

Loc Qty

Loc Code

ST348

4109

101340

4109

110

Each

670.0000

5

m/10/34 - 5

AN960-4L NAS1149FN416 Purchased
washer

No

Location

Loc Qty

Loc Code

ST345

670

101389

670

110

Each

19.0000

10

m/10/389 - 10

AN960-8 NAS1149FN832 Purchased
WASHER

No

Location

Loc Qty

Loc Code

ST347

19

19356

19

110

Each

100.0000

5

19356 - 5

CR3223-4-3 Purchased
Cherry Rivet

No

Location

Loc Qty

Loc Code

ST312

100

110153

100

m/10/153 -

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Work Order ID: 62915

Parent Item: D206-746-011

Parent Item Name: Shroud Airflow Heater System

Start Date: 10/13/10

Required Date: 10/20/10

Start Qty: 1.00

Required Qty: 1.00

DCS549 Purchased No 110 Each 3.0000 2 2
TURN-TO-LOCK CONTROL

Location Loc Qty Loc Code

ST155 3
112975 3

M22759/16-16-9 Purchased No 110 f 82.0000 10 feet 10
16GA ELECTRICAL WIRE, 120" LONG

Location Loc Qty Loc Code

ST394 82
105960 82

MS21083N08 Purchased No 110 Each 346.0000 10
NUT

Location Loc Qty Loc Code

ST304 346
100771 26
100798 320

MS21919-DG3 Purchased No 110 Each 64.0000 10 10
CLAMP

Location Loc Qty Loc Code

ST306 64
109752 64

MS21919-DG44 Purchased No 110 Each 4.0000 2 2
CLAMP

Location Loc Qty Loc Code

ST306 4
110153 4

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Work Order ID: 62915

Parent Item: D206-746-011

Parent Item Name: Shroud Airflow Heater System

Start Date: 10/13/10

Required Date: 10/20/10

Start Qty: 1.00

Required Qty: 1.00

J MS21919-DG48

Purchased

No

110

Each

9.0000

1 *✓*

1 *✓*

CLAMP

Location

Loc Qty

Loc Code

ST306

9

100798

9

110

Each

1.0000

1 *✓*

1 *✓*

J MS24166-D1

Purchased

No

RELAY

Location

Loc Qty

Loc Code

ST308

1

102129

1

110

Each

4.0000

1 *✓*

1 *✓*

J MS25244-15

Purchased

No

BREAKER

Location

Loc Qty

Loc Code

ST290

4

110180

2

110439

2

110

Each

4.0000

1 *✓*

1 *✓*

J MS25244-75

Purchased

No

CIRCUIT BREAKER

Location

Loc Qty

Loc Code

ST290

4

110302

4

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Work Order ID: 62915

Parent Item: D206-746-011

Parent Item Name: Shroud Airflow Heater System

Start Date: 10/13/10

Required Date: 10/20/10

Start Qty: 1.00

Required Qty: 1.00

MS27039-08-16 Purchased No
SCREW PAN HD

110 Each 96.0000 10 10

Location Loc Qty Loc Code

ST291 96
105978 5
112466 91

M105578 OK -
M112466 50

MS35058-22 Purchased No
SWITCH

110 Each 1.0000 1 1

Location Loc Qty Loc Code

ST294 1
102171 1

M102171 -

NAS43DD3-16N Purchased No
SPACER

110 Each 39.0000 10 10

Location Loc Qty Loc Code

ST279 39
104311 39

M104311 -

NAS43DD3-48FC Purchased No
Spacer

110 Each 13.0000 2 2

Location Loc Qty Loc Code

ST279 13
105978 13

M105978 -

NAS679A3 Purchased No
NUT SELF LOCK

110 Each 27.0000 6 6

Location Loc Qty Loc Code

ST280 27
110180 27

M110180 -

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Work Order ID: 62915

Parent Item: D206-746-011

Parent Item Name: Shroud Airflow Heater System

Start Date: 10/13/10

Required Date: 10/20/10

Start Qty: 1.00

Required Qty: 1.00

QS200-44S

Purchased No

110

Each

7.0000

6 6



CLAMP

Location

Loc Qty

Loc Code

ST450

7

112679

7

110

Each

2.0000

8 8

QS200-56S

Purchased No



CLAMP

Location

Loc Qty

Loc Code

ST450

2

112475

2

110

f

36.0000

12 12

SCEET-11

Purchased No



SCEET

Location

Loc Qty

Loc Code

ST029

36

106050

3

113229

22

113405

11

110

f

34.0000

11 11

SCEET-12

Purchased No



Hose 3" Diameter

Location

Loc Qty

Loc Code

ST011

34

104827

11

110277

23